

Product Information Sheet

| Product: | White ISO-PRO Spray Gelcoat | |
|---------------|---|---|
| Product Code: | 894 – 64**** - 20 (**** = colour code, 0004 – white, 0110 – black or colour chosen) | |
| Sizes: | 1kg, 4kg, 11kg, 20kg & 240kg | |
| Uses: | ISO – PRO is a pre-accelerated spraying gelcoat based on an isophthalic unsaturated polyester which has been formulated to give excellent durability and resilience. | |
| Application: | Ensure the gelcoat has been stirred prior to use. Apply the gelcoat evenly by spraying 3 even coats, always use a wet film gauge to give an even thickness of $24 - 30$ thou (approx. $0.6 - 0.75$ mm). | |
| | Application Temperature | 15 - 30°C |
| | Catalyst Level MEKP. 9% Active Oxygen | 1.5 - 2.5% v/w, volume of catalyst on weight of gelcoat |

Features:Pre-acceleratedRapid air releaseGood flow out propertiesHighly resistant to pre-releaseGood sag resistanceExcellent atomisation and spraying characteristicsImproved quality of finishEasy to apply with industry standard spray equipment

Typical Properties:

| Appearance | White, Opaque liquid or colour |
|-------------------|--------------------------------|
| Viscosity at 25°C | 16000 - 18000cP |
| Gel time at 25°C | 14 – 16 mins |
| Density | 1.15 g/m³ |
| Flash Point | 31°C |
| Volatile Content | 34 - 38% |
| Barcol Hardness | 40 |

Storage:Store in a locked secure dangerous goods area in a tightly closed container
away from any heat source, ignition source and out of direct sunlight, store
below 25°C.

Stability:

When stored correctly, a storage life of 4 months is expected.



Hazards:

Personal Protection:



Enquires: HS Composites Ltd 63 Hunua Road, Papakura, Auckland 2110 +64 (09) 295 2200 sales@hscomposites.co.nz www.hscomposites.co.nz

For further information check the full SDS for this product.

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