

Product Information Sheet

Product:	White ISO-PRO Spray Gelcoat	
Product Code:	894 – 64**** - 20 (**** = colour code, 0004 – white, 0110 – black or colour chosen)	
Sizes:	1kg, 4kg, 11kg, 20kg & 240kg	
Uses:	ISO – PRO is a pre-accelerated spraying gelcoat based on an isophthalic unsaturated polyester which has been formulated to give excellent durability and resilience.	
Application:	Ensure the gelcoat has been stirred prior to use. Apply the gelcoat evenly by spraying 3 even coats, always use a wet film gauge to give an even thickness of $24 - 30$ thou (approx. $0.6 - 0.75$ mm).	
	Application Temperature	15 - 30°C
	Catalyst Level MEKP. 9% Active Oxygen	1.5 - 2.5% v/w, volume of catalyst on weight of gelcoat

Features:Pre-acceleratedRapid air releaseGood flow out propertiesHighly resistant to pre-releaseGood sag resistanceExcellent atomisation and spraying characteristicsImproved quality of finishEasy to apply with industry standard spray equipment

Typical Properties:

Appearance	White, Opaque liquid or colour
Viscosity at 25°C	16000 - 18000cP
Gel time at 25°C	14 – 16 mins
Density	1.15 g/m³
Flash Point	31°C
Volatile Content	34 - 38%
Barcol Hardness	40

Storage:Store in a locked secure dangerous goods area in a tightly closed container
away from any heat source, ignition source and out of direct sunlight, store
below 25°C.

Stability:

When stored correctly, a storage life of 4 months is expected.



Hazards:

Personal Protection:



Enquires: HS Composites Ltd 63 Hunua Road, Papakura, Auckland 2110 +64 (09) 295 2200 sales@hscomposites.co.nz www.hscomposites.co.nz

For further information check the full SDS for this product.

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