

## Product Information Sheet

- Product:** Synthepol Isophthalic Spraying Flowcoat P712SP
- Uses:** Provides a smooth, easily cleaned surface that seals the surface of Polyester laminates with a semi-gloss finish.
- Application:** Spray or roller (ensure you have even coverage).
- Features:** Available in white and colours. Has good covering ability and sag resistance.  
Has a tack-free semi-gloss finish, excellent adhesion to well sanded or non-waxed fibreglass laminates.
- Typical** Appearance is a white or coloured viscous liquid.
- Properties:** Viscosity at 25°C is between 1500 – 1800cps.  
Specific Gravity is 1.13.  
Gel time at 25°C with 2% MEKP is 10 – 15 mins.  
Flammability is High. Flash Point is 31°C.  
Storage stability is good with a minimum of 6 months.
- Directions for Use:** Spray flowcoats should be catalysed with 1 – 2% MEKP and mixed thoroughly prior to application, catalyst ratio can be varied to adjust gel time and cure but not less than 1%. Allow a 20-minute gel time to allow wax to come to the surface. Keep out of direct sunlight, wind and draughts as this may affect the cure and finish. For best results workshop temperature should be maintained above 15°C to ensure a satisfactory cure is achieved.

**Hazards:**



**Personal Protection:**



**For further information check the full SDS for this product.**

**Disclaimer:** The information given in this safety data sheet is given in good faith and is believed to be valid and accurate at the time of publication. However, no responsibility is accepted for accident or injury which may occur from omissions or from information contained in the data sheet. JB 02/20